

THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (original) A method of forming a golf ball product, comprising:
 - forming a core; and
 - forming a multi-color layer over said core by:
 - selecting a material;
 - providing a first portion of said material with a first pigment additive;
 - providing a second portion of said material with a second pigment additive, said second pigment additive being of a different color than said first pigment additive; and
 - injecting said first and second materials to form said multi-color layer.
2. (original) The method of claim 1, wherein said forming a multi-layer cover includes injecting said first and second materials into cup molds to form cups.
3. (original) The method of claim 2, further comprising molding said cups around said core to form a secondary golf ball product.
4. (original) The method of claim 3, in which said molding includes forming a cover layer having an inner cover layer and an outer cover layer.
5. (original) The method of claim 4, in which said molding includes forming a thicker outer cover layer and a thinner inner cover layer.
6. (original) The method of claim 4, in which said molding includes forming an outer cover layer and an inner cover layer of substantially the same thickness.

- 1 7. (original) The method of claim 4, in which said molding includes forming a thinner outer
2 cover layer and a thicker inner cover layer.
- 1 8. (original) The method of claim 4, in which said molding further includes forming a cover
2 layer having an intermediate cover layer.
- 1 9. (original) The method of claim 1, wherein said first portion forms approximately 10% to
2 approximately 90% of said layer.
- 1 10. (original) The method of claim 1, wherein said first portion is substantially white.
- 1 11. (original) The method of claim 1, wherein said forming a multi-layer cover includes
2 forming a substantially translucent cover over said multi-color layer.
- 1 12. (original) The method of claim 1, wherein said injecting includes injecting said first and
2 second materials sequentially.
- 1 13. (withdrawn) The method of claim 1, wherein said injecting includes injecting said first
2 and second materials simultaneously.
- 1 14. (previously presented) The method of claim 1, wherein said injecting includes injecting
2 said first portion differently than said second portion by varying one or more of the relative
3 injection timings, injection rates, volumes, sequencing, delaying, holding pressures, and material
4 temperatures.

1 15. (previously presented) A method of forming a golf ball, comprising:
2 forming a core; and
3 forming a multi-color cover layer over said core by:
4 selecting a material;
5 providing a first portion of said material with a first pigment additive;
6 providing a second portion of said material with a second pigment additive, said second
7 pigment additive being of a different color than said first pigment additive; and
8 injecting said first and second materials to form said multi-color layer.

1 16. (previously presented) The method of claim 15, wherein both of said pigments are
2 visible on said cover layer of the finished golf ball.

1 17. (previously presented) The method of claim 15, wherein said forming a multi-layer cover
2 includes forming a substantially translucent cover over said multi-color layer.

1 18. (previously presented) A method of forming a golf ball, comprising:
2 forming a core; and
3 forming a multi-color cover layer over said core by:
4 selecting a material;
5 providing a first portion of said material with a first pigment additive;
6 providing a second portion of said material with a second pigment additive, said second
7 pigment additive being of a different color than said first pigment additive; and
8 injecting said first and second materials to form said multi-color layer;
9 wherein said forming a multi-color cover includes forming a substantially translucent
10 cover over said multi-color layer.

1 19. (new) The method of claim 1, wherein said colors of said multi-color layer are visibly
2 different.